



September 2014



## ONE Sotheby's International Realty Sunny Isles Announces \$13M in Transactions at Jade Ocean.

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**ONE Sotheby's International Realty Sunny Isles** Office announced the firm has closed on two penthouse units at <u>Jade Ocean</u>. With the transactions totaling \$13,650,000, **Lana Bell**, Managing Director of ONE Sotheby's International Realty Sunny Isles Office was responsible for the sale of Jade Ocean's PH4604 for \$6.5 million and the purchase of PH4608 \$7.1 million to the same Russian client.

## Their HIGHEST transaction for August 2014!

The PH4604 unit featured 180 degree views of the Atlantic Ocean, top-of-line European fixtures, and stunning calacata gold marble. While the 2-story, 5 bedroom, 6.5 bathroom residence conceptualized by world renowned architect **Carlos Ott** boasted a total area of 5,200 square feet the buyer was seeking additional space. Therefore, he then purchased PH4608 within the same building for \$7.1M. The elegant 2-story residence features a total of 6,518 square feet, 5 bedrooms, 6.5 bathrooms and breathtaking views of the ocean and inter-coastal waterway. Some of the amenities include: open balcony, marble floors, smart-technology and a jacuzzi bath overlooking the Atlantic.



The PH4604 residence was on the market for 465 days and PH4608 was on the market for 658 days.

"While it is hard to predict exactly what will happen with the real estate market, things really are looking good in the South Florida area, and this does not look as though it will change anytime soon. The buyers are on the hunt for great properties and they look to our expertise to find their dream home." said **Lana Bell**.